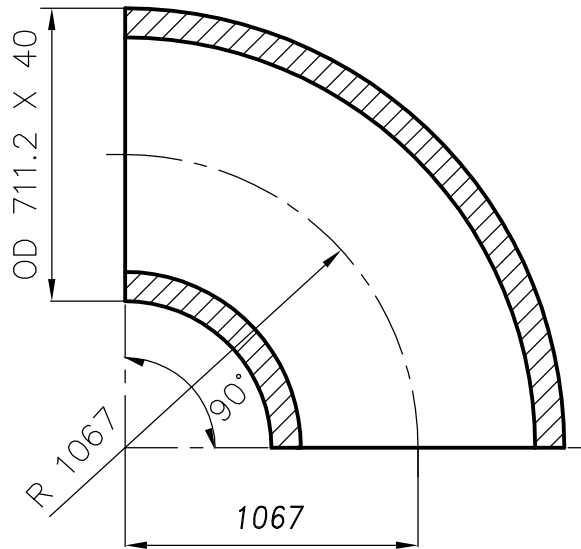


CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

REV	DATE	ALTERED
01		APPROVED

ALL DIMENSIONS ARE IN MILLIMETRES

DESIGN PRESSURE AT 540° :54 Kg/sq.cm(g)
RAW MATL SPECN.:SA 335 P22 (A).
FITTING SPECN. :SA 234 WP22 (A).
FINISHED FITTING MATERIAL CODE:

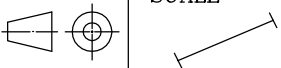


NOTES: —

- 01. ALL DIMENSIONS ARE FINISHED DIMENSIONS.
- 02. FOR TOLERANCES REFER STANDARD DRG.4-80-301-26192.
- 03. MANUFACTURING, INSPECTION AND TESTING SHALL BE AS PER IBR, ASME B16.9 & SA234.
- 04. EDGE PREPARATION DETAIL SHALL BE AS PER DRAWING No: 3-80-300-19825
STYLE P d1=635
- 05. O.D AT ANY SECTION SHALL NOT VARY MORE THAN 4mm(707.2 to 715.2)
- 06. ACTUAL THICKNESS AT ANY POINT SHALL NOT VARY MORE THAN 12.5% OF THE NOMINAL THICKNESS. (35 to 45)
- 07. ALTERNATE RAW MATERIAL CAN ALSO BE USED.

PIPE OD 720 x 49 L=2076	15 991 708 5400	A	1683.221
	SA 335 P22		
DESCRIPTION	RAW MATL. CODE	A	UNIT WT.
	MATL. SPECN.	C	QTY

STANDARD

 BHARAT HEAVY ELECTRICALS LTD PIPING CENTRE CHENNAI 600 017		NAME	SIGN	DATE	
		DRN	M.C.SEKARAN	12-06-08	
		CHD	C.SARAVANAN	12-06-08	
		APPD	S.JAYAKUMAR	12-06-08	
DEPT	GRADE OF UNTOL DIM		SCALE	WEIGHT (KG).	REF. TO ASSY./OLD DRG.
CODE	C / M / F			1683.221.	
TITLE		CARD CODE		DRAWING NO.	REV
BW LR 90 DEG. ELBOW OD 711.2 x 40		U 01		4-80-999-93086	00